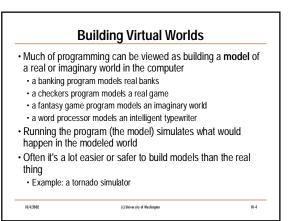
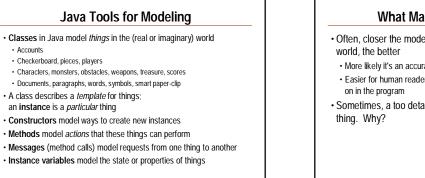


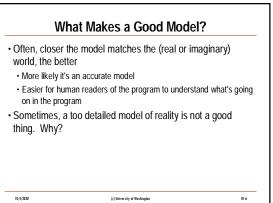
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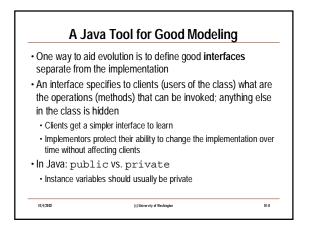


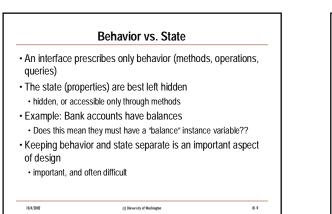


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- The easier the model is to extend & evolve, the better
 May want to extend the model...
- May need to change the model...
- Sad fact of life: "A Program is Never Finished"
- Why??

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